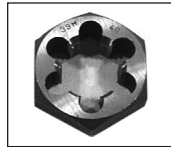
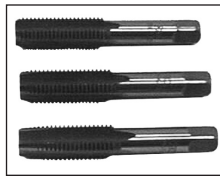


Round Die



Hexagon Die



Tap Set

Taps & Dies

To order, specify:

- 1) Tap set or die (Metric & BSW tap sets have 3 pieces; BSP tap sets have 2 pieces)
- 2) Size Select from charts below and on facing page
- 3) Thread Metric coarse and fine, BSW, BSP and NC are shown. Other threads available upon request.
- 4) Material Carton steel standard; high speed steel available upon request

Round Adjustable Dies & Tap Sets – Metric Coarse & Fine

Size		Pitch	O.D.
M1	x	0.2	16
M1	x	0.25	16
M2	x	0.25	16
M2	x	0.4	16
M2.5	x	0.45	16
M3	x	0.35	20
M3	x	0.5	20
M3.5	x	0.35	20
M3.5	x	0.6	20
M4	x	0.5	20
M4	x	0.7	20
M4.5	x	0.5	20
M4.5	x	0.75	20
M5	x	0.5	20
M5	x	0.75	20
M5	x	0.8	20
M5.5	x	0.5	20
M6	x	0.5	20
M6	x	0.75	20
M6	x	1.0	20
M7	x	0.75	25
M7	x	1.0	25
M8	x	0.5	25
M8	x	0.75	25
M8	x	1.0	25
M8	x	1.25	25
M8	x	1.5	25
M9	x	0.75	25
M9	x	1.0	25
M9	x	1.25	25
M10	x	0.75	30
M10	x	1.0	30
M10	x	1.25	30
M10	x	1.5	30

Size		Pitch	O.D.
M11	x	0.75	30
M11	x	1.0	30
M11	x	1.5	30
M12	x	1.0	38
M12	x	1.25	38
M12	x	1.5	38
M12	x	1.75	38
M14	x	1.0	38
M14	x	1.25	38
M14	x	1.5	38
M14	x	1.75	38
M14	x	2.0	38
M15	x	1.0	45
M15	x	1.5	45
M16	x	1.0	45
M16	x	1.25	45
M16	x	1.5	45
M16	x	1.75	45
M16	x	2.0	45
M17	x	1.0	45
M17	x	1.5	45
M18	x	1.0	45
M18	x	1.25	45
M18	x	1.5	45
M18	x	1.75	45
M18	x	2.0	45
M18	x	2.5	45
M20	x	1.0	45
M20	x	1.25	45
M20	x	1.5	45
M20	x	2.0	45
M20	x	2.5	45

Size		Pitch	O.D.
M22	x	1.0	55
M22	x	1.25	55
M22	x	1.5	55
M22	x	2.0	55
M22	x	2.5	55
M24	x	1.0	55
M24	x	1.25	55
M24	x	1.5	55
M24	x	2.0	55
M24	x	2.5	55
M24	x	3.0	55
M25	x	1.0	55
M25	x	1.5	55
M25	x	2.0	55
M26	x	1.5	65
M27	x	1.0	65
M27	x	1.5	65
M27	x	2.0	65
M27	x	3.0	65
M28	x	1.0	65
M28	x	1.5	65
M28	x	2.0	65
M30	x	1.0	65
M30	x	1.5	65
M30	x	2.0	65
M30	x	3.0	65
M30	x	3.5	65
M33	x	3.5	65
M36	x	4.0	65
M39	x	4.0	75
M42	x	4.5	75

Bold = Coarse Thread
Plain = Fine Thread

Hexagon Re-threading Dies – Metric Coarse

Size		Pitch	Across Flats
M2	x	0.4	19
M3	x	0.5	19
M3.5	x	0.6	19
M4	x	0.7	19
M4.5	x	0.75	19
M5	x	0.8	19
M6	x	1.0	19

Size		Pitch	Across Flats
M7	x	1.0	22
M8	x	1.25	22
M9	x	1.25	22
M10	x	1.5	27
M11	x	1.5	27
M12	x	1.75	36
M14	x	2.0	36

Size		Pitch	Across Flats
M16	x	2.0	41
M18	x	2.5	41
M20	x	2.5	41
M22	x	2.5	50
M24	x	3.0	50
M27	x	3.0	60
M30	x	3.5	60

Full Range of Taps & Dies Available From

GULF MARINE & INDUSTRIAL SUPPLIES, INC.

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Fax: 562-435-4300

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Fax: 713-514-8000

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Tel: 863-595-0260
Fax: 863-595-0268